

Report ID: 336812_R01
Date of sample receipt: 11/10/22
Date of revision: 28/10/22
Date of first issue: 11/10/22

Sample name: VIC 645

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

SAMPLE N° 336812

Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Stability EN 1022:2018, clause 7.3 (rev. 1)



This document replaces the previous one with report ID 336812 and with date of issue 11/10/22. Applied changes: sample name on customer request.

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The managing director
Dr. Franco Bulian
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SAMPLE N° 336812

Date of issue: 28/10/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

336812 / 1

Revision: 1
Date of sample receipt: 11/10/22
Date of test: 11/10/22
Date of issue: 28/10/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Stability EN 1022:2018, clause 7.3

Type of chair: fixed geometry

Positioning of chair components: as specified in Table 1 of EN 1022:2018

Loads and masses according to table B1 of EN 1022:2018, annex B

Forwards overturning

Forwards overturning, clause 7.3.1 : does not overturn

Forwards overturning for seating with foot rest, clause 7.3.2 : //

Corner stability, clause 7.3.3 : //

Sideways overturning

Sideways overturning, all seating without arm rests, clause 7.3.4 : //

Seating with arm rests, clause 7.3.5.2 : does not overturn

Seating with raised side edges, clause 7.3.5.3 : //

Rearwards overturning

Rearwards overturning all seating with back rests, clause 7.3.6

Minimum force required: 168 N : does not overturn

Tilting seating, clause 7.4.2 : //

Reclining seating with leg rest, clause 7.4.3 : //

Reclining seating without leg rest, clause 7.4.4 : //

Rearwards stability test for rocking chairs, clause 7.4.5 : //

The test results comply with the requirements in clause 7.2 of EN 1022:2018.

This document replaces the previous one with revision number 0 and with date of issue 11/10/22. Applied changes: sample name on customer request.

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Report ID: 336865_R01
Date of sample receipt: 11/10/22
Date of revision: 28/10/22
Date of first issue: 12/10/22

Sample name: VIC 645

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

SAMPLE N° 336865

Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Safety requirements EN 16139:2013+AC:2013 (rev. 1)



This document replaces the previous one with report ID 336865 and with date of issue 12/10/22. Applied changes: sample name on customer request.

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SAMPLE N° 336865

Date of issue: 28/10/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

336865 / 1

Revision: 1
Date of sample receipt: 11/10/22
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Date of issue: 28/10/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Safety requirements EN 16139:2013+AC:2013

Safety requirements clause 4

Statement checked	Remarks
Corner and edges in contact with the users: • Absence of sharp edges and corners	Yes
Edges on the handles: • Absence of sharp edges and corners in the direction of the force	Handles not present
Other edges: • Absence of sharp edges and corners	Yes
Accessible hollow components: • The ends of hollow components are closed or capped	Yes
Movable and adjustable parts: • It shall not be possible for any movable and adjustable part of the chair to come operate unintentionally.	Movable and adjustable parts not present
Connections between parts of the structure: • It shall not be possible for any load bearing part of the seating to come loose unintentionally	Yes
Parts which are lubricated: • All the parts which are lubricated shall be designed to protect users	Lubricated parts not present
Shear and squeeze points between movable parts $\geq 8 \text{ mm} \leq 25 \text{ mm}$: • Shear and squeeze points under influence of powered mechanism • Shear and squeeze points during normal use and during normal movements and actions	Mechanism not present No
Conformity to clauses 4.1 and 4.2 of standard EN 16139:2013+AC:2013:	YES

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Report ID: 336867_R01
Date of sample receipt: 11/10/22
Date of revision: 28/10/22
Date of first issue: 12/10/22

Sample name: VIC 645

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

SAMPLE N° 336867

Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Seat and back static load test EN 1728:2012+AC:2013 (rev. 1)



This document replaces the previous one with report ID 336867 and with date of issue 12/10/22. Applied changes: sample name on customer request.

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SAMPLE N° 336867

Date of issue: 28/10/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

336867 / 1

Revision: 1
Date of sample receipt: 11/10/22
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Date of issue: 28/10/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Seat and back static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat and back static load test, clause 6.4, EN 1728:2012+AC:2013

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	610	10	No defects

Note:

According to EN 1728:2012+AC:2013, back force has been reduced from 700 N to 610 N to avoid tipping.

Seat front edge static load, clause 6.5, EN 1728:2012+AC:2013

Seat load N	Number of cycles	Remarks
1.600	10	No defects

Note:

The test results comply with the requirements in clause 5 a), b), c) and d) of EN 16139:2013+AC:2013, level 2.

This document replaces the previous one with revision number 0 and with date of issue 12/10/22. Applied changes: sample name on customer request.

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Report ID: 336875_R01
Date of sample receipt: 11/10/22
Date of revision: 28/10/22
Date of first issue: 12/10/22

Sample name: VIC 645

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

SAMPLE N° 336875

Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Vertical load on back rest EN 1728:2012+AC:2013 (rev. 1)



This document replaces the previous one with report ID 336875 and with date of issue 12/10/22. Applied changes: sample name on customer request.

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SAMPLE N° 336875

Date of issue: 28/10/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

336875 / 1

Revision: 1
Date of sample receipt: 11/10/22
Date of test: 12/10/22
Date of issue: 28/10/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
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Vertical load on back rest EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Vertical static load on back rest clause 6.6, EN 1728:2012+AC:2013

Test results:

Seat load N	Downwards force N	Number of applications	Remarks
1.800	900	10	No defects

Note:

The test results comply with the requirements in clause 5 a), b), c) and d) of EN 16139:2013+AC:2013, level 2.

This document replaces the previous one with revision number 0 and with date of issue 12/10/22. Applied changes: sample name on customer request.

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Report ID: 336878_R01
Date of sample receipt: 11/10/22
Date of revision: 28/10/22
Date of first issue: 24/10/22

Sample name: VIC 645

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

SAMPLE N° 336878

Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Seat and back fatigue test EN 1728:2012+AC:2013 (rev. 1)



This document replaces the previous one with report ID 336878 and with date of issue 24/10/22. Applied changes: sample name on customer request.

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SAMPLE N° 336878

Date of issue: 28/10/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

336878 / 1

Revision: 1
Date of sample receipt: 11/10/22
Date of test: 12/10/22
Date of issue: 28/10/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Seat and back fatigue test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat and back fatigue test, clause 6.17, EN 1728:2012+AC:2013

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	200.000	No defects

Note:

The test results comply with the requirements in clause 5 a), b), c) and d) of EN 16139:2013+AC:2013, level 2.

This document replaces the previous one with revision number 0 and with date of issue 24/10/22. Applied changes: sample name on customer request.

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Report ID: 337606
Date of sample receipt: 11/10/22
Date of issue: 02/11/22

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Sample name: VIC 645

SAMPLE N° 337606

Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Seat front edge durability test EN 1728:2012+AC:2013



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SAMPLE N° 337606

Date of issue: 02/11/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

337606 / 1

Revision: 0
Date of sample receipt: 11/10/22
Date of test: 24/10/22
Date of issue: 02/11/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
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Seat front edge durability test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat front edge durability test clause 6.18, EN 1728:2012+AC:2013

Test results:

Points of application	Seat force N	Number of cycles	Remarks
100 mm back from the front and sides edges	800	100.000	No defects

Note:

The test results comply with the requirements in clause 5 a), b), c) and d) of EN 16139:2013+AC:2013, level 2.

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Report ID: 338198
Date of sample receipt: 11/10/22
Date of issue: 03/11/22

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Sample name: VIC 645

SAMPLE N° 338198

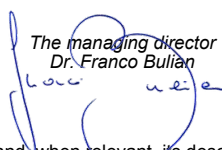
Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Seat impact test EN 1728:2012+AC:2013



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SAMPLE N° 338198

Date of issue: 03/11/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

338198 / 1

Revision: 0
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Date of test: 03/11/22
Date of issue: 03/11/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Seat impact test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat impact test clause 6.24, EN 1728:2012+AC:2013

Test results:

Mass of impactor kg	Height of drop mm	Impact point	Number of drops	Remarks
25	300	seat loading point (A)	10	No defects
25	300	on the longitudinal axis, 100 mm from the front seat edge	10	No defects

Note:

The test results comply with the requirements in clause 5 a), b), c) and d) of EN 16139:2013+AC:2013, level 2.

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Report ID: 338202
Date of sample receipt: 11/10/22
Date of issue: 03/11/22

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Sample name: VIC 645

SAMPLE N° 338202

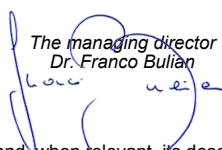
Overall dimensions: 620 x 540 x 780 (h) mm

List of test reports:

1. Back impact test EN 1728:2012+AC:2013



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SAMPLE N° 338202

Date of issue: 03/11/22
Sample weight: Not determined
Sample name: VIC 645



Side view



Rear view



Bottom view

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TEST REPORT

338202 / 1

Revision: 0
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Date of test: 03/11/22
Date of issue: 03/11/22
Sample name: VIC 645



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Back impact test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Back impact test clause 6.25, EN 1728:2012+AC:2013

Test results:

Angle °	Mass of impactor kg	Number of cycles	Remarks
48	6,5	10	No defects

Note:

The test results comply with the requirements in clause 5 a), b), c) and d) of EN 16139:2013+AC:2013, level 2.

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