

Date of receipt:	04/03/21	PEDRALI S.P.A. STRADA PROVINCIALE 122 24050 MORNICO AL SERIO (BG) ITALIA
Date of issue:	01/04/21	
Report consists of 7 test reports.		
Defects before testing: None		
Sample name:	ILA poltrona	

SAMPLE N° 306633

Overall dimensions: 810 x 790 x 1090 (h) mm

List of test reports:

1. Seat and back static load test EN 1728:2012+AC:2013
2. Arm sideways static load test EN 1728:2012+AC:2013
3. Arm downwards static load test EN1728:2012+AC:2013
4. Seat and back fatigue test EN 1728:2012+AC:2013
5. Seat front edge durability test EN 1728:2012+AC:2013
6. Arm fatigue test EN 1728:2012+AC:2013
7. Stability EN 1022:2018, clause 7.3



This document is part of a PDF file digitally signed by Franco Bulian on 01/04/21.

*The managing director
Dr. Franco Bulian*

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SAMPLE N° 306633

Date of issue: 01/04/21
Sample weight: Not determined
Sample name: ILA poltrona



Side view



Rear view



Bottom view

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TEST REPORT

306633 / 1

Revision: 0
Date of receipt: 04/03/21
Date of test: 08/03/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Seat and back static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat and back static load test, clause 6.4, EN 1728:2012+AC:2013

Test results:

Seat load N	Back force N	Number of cycles	Remarks
2.000	700	10	No defects

Seat front edge static load, clause 6.5, EN 1728:2012+AC:2013

Seat load N	Number of cycles	Remarks
1.600	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC:2013, level 2.

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TEST REPORT

306633 / 2

Revision: 0
Date of receipt: 04/03/21
Date of test: 08/03/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Arm sideways static load test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Arm sideways static load test clause 6.10, EN 1728:2012+AC:2013

Test results:

Horizontal force N	Number of applications	Remarks
900	10	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC:2013, level 2.

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TEST REPORT

306633 / 3

Revision: 0
Date of receipt: 04/03/21
Date of test: 08/03/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Arm downwards static load test EN1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Arm downwards static load test clause 6.11, EN 1728:2012+AC:2013

Test results:

Vertical force N	Number of applications	Remarks
900	5	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC:2013, level 2.

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TEST REPORT

306633 / 4

Revision: 0
Date of receipt: 04/03/21
Date of test: 08/03/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Seat and back fatigue test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat and back fatigue test, clause 6.17, EN 1728:2012+AC:2013

Test results:

Seat force N	Back force N	Number of cycles	Remarks
1.000	300	200.000	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC:2013, level 2.

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TEST REPORT

306633 / 5

Revision: 0
Date of receipt: 04/03/21
Date of test: 23/03/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Seat front edge durability test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Seat front edge durability test clause 6.18, EN 1728:2012+AC:2013

Test results:

Points of application	Seat force N	Number of cycles	Remarks
100 mm back from the front and sides edges	800	100.000	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC:2013, level 2.

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TEST REPORT

306633 / 6

Revision: 0
Date of receipt: 04/03/21
Date of test: 29/03/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Arm fatigue test EN 1728:2012+AC:2013

Test performed according to EN 16139:2013+AC:2013

Arm fatigue test clause 6.20, EN 1728:2012+AC:2013

Test results:

Force on arm rest N	Number of cycles	Remarks
400	60.000	No defects

Note:

The test results comply with the requirements in clause 5 of EN 16139:2013+AC:2013, level 2.

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TEST REPORT

306633 / 7

Revision: 0
Date of receipt: 04/03/21
Date of test: 01/04/21
Date of issue: 01/04/21



Sample name: ILA poltrona

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Stability EN 1022:2018, clause 7.3

Type of chair: fixed geometry

Positioning of chair components: as specified in Table 1 of EN 1022:2018

Loads and masses according to table B1 of EN 1022:2018, annex B

Forwards overturning

Forwards overturning, clause 7.3.1 : does not overturn
Forwards overturning for seating with foot rest, clause 7.3.2 : //
Corner stability, clause 7.3.3 : //

Sideways overturning

Sideways overturning, all seating without arm rests, clause 7.3.4 : //
Seating with arm rests, clause 7.3.5.2 : does not overturn
Seating with raised side edges, clause 7.3.5.3 : //

Rearwards overturning

Rearwards overturning all seating with back rests, clause 7.3.6
Minimum force required: 191 N : does not overturn
Tilting seating, clause 7.4.2 : //
Reclining seating with leg rest, clause 7.4.3 : //
Reclining seating without leg rest, clause 7.4.4 : //
Rearwards stability test for rocking chairs, clause 7.4.5 //

The test results comply with the requirements in clause 7.2 of EN 1022:2018.

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