

Date received: 06/08/20
Date of issue: 18/08/20
Report consists of 8 test reports.
Defects before testing: None
Sample name: RAIL

PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

SAMPLE N° 294988

Overall dimensions: 730 x 1800 x 840 (h) mm

List of test reports:

1. Outdoor furniture - General safety requirements EN 581-1:2017
2. Loungers: seat and back static load test - reclining back rest EN 1728:2012+AC:2013
3. Loungers: additional seat and leg rest static load test EN 1728:2012+AC:2013
4. Loungers. Seat and back fatigue test - reclining back rest EN 1728:2012+AC:2013
5. Loungers: additional seat durability test EN 1728:2012+AC:2013
6. Loungers: durability test on back rest mechanism EN 1728:2012+AC:2013
7. Loungers: seat impact test EN 1728:2012+AC:2013
8. Loungers. Stability EN 581-2:2015



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Managing Director
Dr. Andrea Giavon

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SAMPLE N° 294988

Date of issue: 18/08/20
Sample weight: Not determined
Sample name: RAIL



Side view



Rear view



Bottom view

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TEST REPORT

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Revision: 0
Date received: 06/08/20
Date of test: 07/08/20
Date of issue: 18/08/20
Sample name: RAIL



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Outdoor furniture - General safety requirements EN 581-1:2017

5.1 General:

Requirement	Observed	Remarks
Edges of seat, back rest and arm rests rounded and chamfered	Yes	None
All other parts: free from burrs, sharp edges and sharp points.	Yes	None
Movable and adjustable parts designed so that injuries and inadvertent operation are avoided	Yes	None
Any load bearing part of furniture not come loose unintentionally	Yes	None
Lubricated parts are protected	Not present	None

5.2 Tubular components:

Requirement	Observed	Remarks
Absence of tubular components with diameter > 7 mm and < 12 mm with a depth > 10 mm.	Yes	None
Tubulars in contact with the floor are closed. Holes in them are allowed as long as they are < 7 mm or > 12 mm	Yes	None

5.3 Shear and squeeze points:

Requirement	Observed	Remarks
Shear and squeeze points that are created only during adjusting and folding away are acceptable if the user has the control of his/her movements.	Yes	None
Absence of shear and squeeze points, created by parts operated by powered mechanism.	Not present	None
Absence of shear and squeeze points, created by loads applied during normal use.	Yes	None

Conformity to requirements of clause 5 of standard EN 581-1:2017:

YES

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Sample name: RAIL

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24050 MORNICO AL SERIO (BG)
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Loungers: seat and back static load test - reclining back rest EN 1728:2012+AC:2013

Loungers: seat and back static load test clause 8.2

Back rest inclination: 26°

Test results:

Seat load N	Back rest force N	Number of cycles	Time of application	Back rest position	Remarks
2.000	560	5	10 sec	vertical	No defects
1.500	1348	5	10 sec	reclined	No defects
1.500	1348	1	30 min	reclined	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015, contract level.

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TEST REPORT

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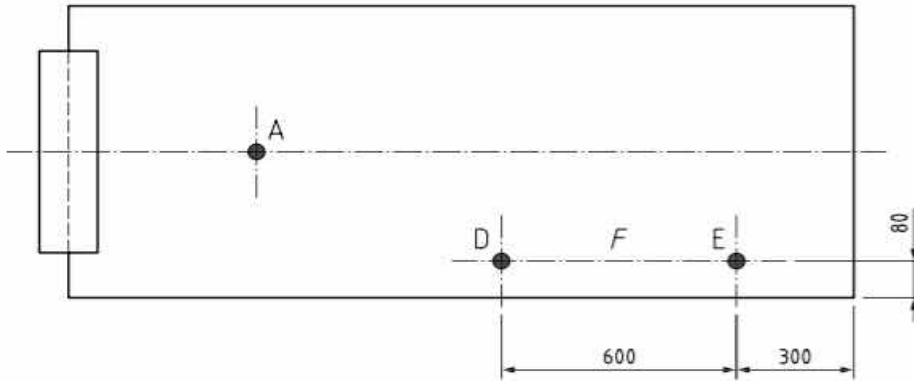
Revision: 0
Date received: 06/08/20
Date of test: 07/08/20
Date of issue: 18/08/20
Sample name: RAIL



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Loungers: additional seat and leg rest static load test EN 1728:2012+AC:2013

Loungers: additional seat and leg rest static load test clause 8.3



Test results:

Force on point A N	Force between point D and E	Number of cycles	Time of application	Remarks
750	900	10	10 sec	No defects
750	900	1	30 min	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015, contract level.

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TEST REPORT

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Revision: 0
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Date of issue: 18/08/20
Sample name: RAIL



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Loungers. Seat and back fatigue test - reclining back rest EN 1728:2012+AC:2013

Loungers: seat and back fatigue test, clause 8.4.1

Back rest inclination: 26°

Test results:

Seat force N	Back force N	Number of cycles	Back rest position	Remarks
1.000	333	25.000	Vertical	No defects
750	674	25.000	Reclining	No defects

Total cycles: 50.000

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015, contract level.

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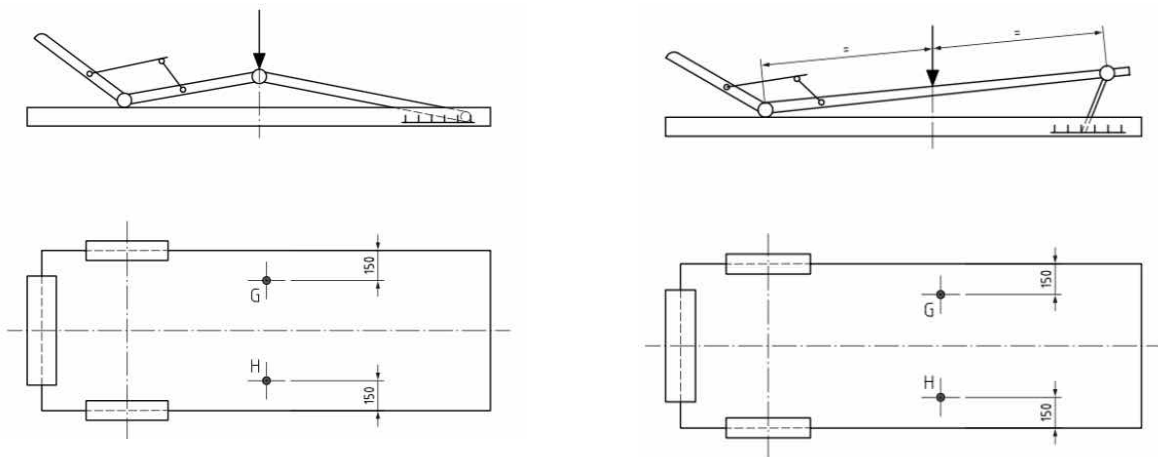
Revision: 0
Date received: 06/08/20
Date of test: 13/08/20
Date of issue: 18/08/20
Sample name: RAIL



PEDRALI S.P.A.
STRADA PROVINCIALE 122
24050 MORNICO AL SERIO (BG)
ITALIA

Loungers: additional seat durability test EN 1728:2012+AC:2013

Loungers: additional seat durability test, clause 8.4.2



Test results:

Vertical force in points G and H N	Number of cycles per point	Remarks
1.000	25.000	No defects

Total cycles: 50.000

Note:

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TEST REPORT

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Revision: 0
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ITALIA

Loungers: durability test on back rest mechanism EN 1728:2012+AC:2013

Loungers: durability test on back rest mechanism, clause 8.5

Test results:

Mass on the seat N	Back force N	Number of cycles	Remarks
1.000	250	20.000	Non defetcs

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015, contract level.

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TEST REPORT

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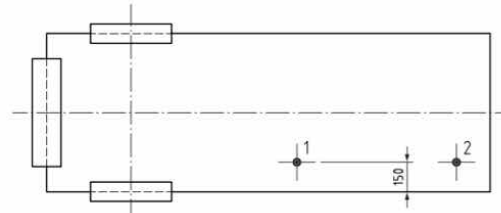
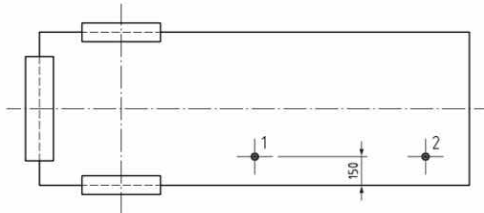
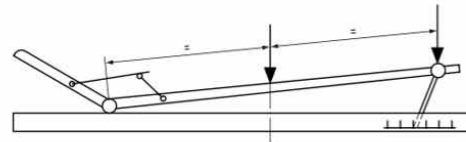
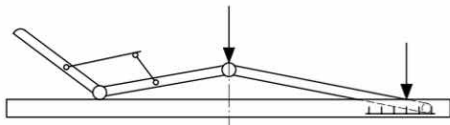
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Loungers: seat impact test EN 1728:2012+AC:2013

Loungers: seat impact test, clause 8.8



Test results:

Mass of impactor kg	Height of drop mm	Number of drops	Remarks
25	240	10	No defects

Note:

The test results comply with the requirements in clause 6.2.2 of EN 581-2:2015, contract level.

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TEST REPORT

294988 / 8

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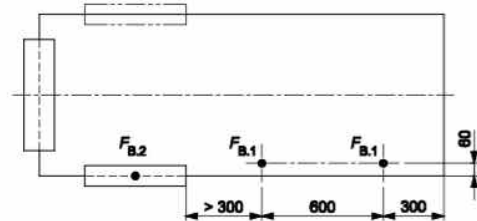
Loungers. Stability EN 581-2:2015

Stability EN 581-2:2015, annex A

Sideways stability, annex A, clause A.1.1

Loungers with arm rests:

Force in F_{B1}: 600 N
Force in F_{B2}: 250 N
Time of application: 5 sec

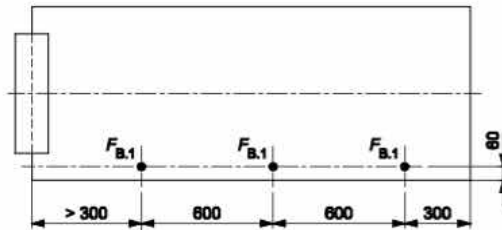


Remarks:

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Loungers without arm rests:

Force in F_{B1}: 600 N
Time of application: 5 sec

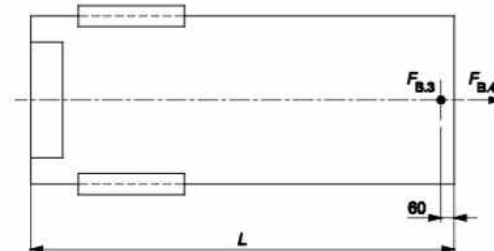


Remarks:

The lounge does not overbalance

Forward stability, annex A, clause A.1.2

Force in F_{B3}: 600 N
Time of application: 5 sec



Remarks:

The lounge does not overbalance

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TEST REPORT

294988 / 8 rev. 0

Date of issue:

18/08/20

Sample name:

RAIL

Rearwards stability, EN 1022:2005

Fixed back chair, clause 6.6

Horizontal force : 211 N does not overturn

Chair with back rest inclination, clause 7.5

Loading discs on the seat : 3

Loading discs on the back : 8 does not overturn

Remarks:

The lounge does not overbalance

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